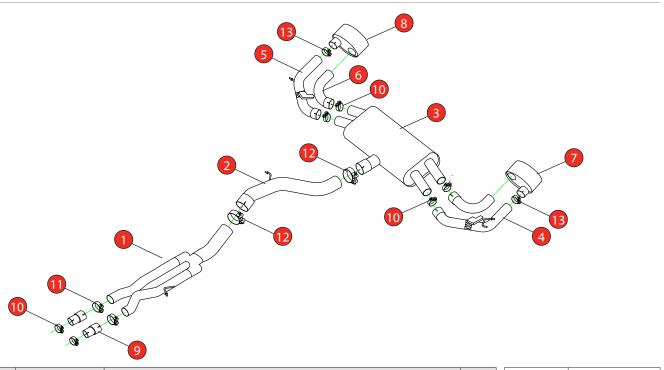


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Audi RS3 8V Pre-Facelift	Part No.	SAUS106CF
Year	2015-2017	Fit Kits	402FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hour 30 Minutes



0AU 1AU 2AU 8AU 9AU	Non-resonated Centre Section Link Pipe Rear Silencer L/H Valved Outer Trim Connecting Pipe	1	ISSUE AUTHORISED	00 S Shipley
2AU 8AU	Rear Silencer	1	AUTHORISED	S Shipley
8AU	Rear Silencer	1		
	L/H Valved Outer Trim Connecting Pipe			
9AU		1		
	R/H Valved Outer Trim Connecting Pipe	1		
6AU	L/H & R/H Inner Trim Connecting Pipe	2		
23.10160	L/H Carbon Ascari Evo Trim	1		
23.10161	R/H Carbon Ascari Evo Trim	1		
	·			
0105	Adaptor	2		
16.10070	65mm H/D Clamp	6		
16.10063	72mm H/D Clamp	2		
16.10069	79-85mm H/D Clamp	2		
16.10064	63-68mm H/D Clamp	2		
2	3.10160 3.10161 05 6.10070 6.10063 6.10069	3.10160 L/H Carbon Ascari Evo Trim 3.10161 R/H Carbon Ascari Evo Trim 05 Adaptor 6.10070 65mm H/D Clamp 6.10063 72mm H/D Clamp 6.10069 79-85mm H/D Clamp	3.10160 L/H Carbon Ascari Evo Trim 1 3.10161 R/H Carbon Ascari Evo Trim 1 05 Adaptor 2 6.10070 65mm H/D Clamp 6 6.10063 72mm H/D Clamp 2 6.10069 79-85mm H/D Clamp 2	3.10160 L/H Carbon Ascari Evo Trim 1 3.10161 R/H Carbon Ascari Evo Trim 1 05 Adaptor 2 6.10070 65mm H/D Clamp 6 6.10063 72mm H/D Clamp 2 6.10069 79-85mm H/D Clamp 2

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SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Audi RS3 8V Pre-Facelift	Part No.	SAUS106CF			
Year	2015-2017	Fit Kits	402FK			
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STAY CONNECTED TO RED POWER.

A) Remove the electronic actuator from the original exhaust.

B) Rotate Scorpion valve so it aligns with the torsion spring on the actuator. Fit the actuator ensuring the spring seats correctly to the lugs of the valve.

C) Fasten the actuator to the valve with the 3 nuts supplied.

Repeat steps A-C for both valves.

D) Before fitting the Scorpion system, you must rotate the rear mounts by 180° on both sides of the car.

